

Work Order ID 50752

July 21, 2009 1:33:08 PM

Page 1

Item ID: D3407-5

Accept

Revision ID: E

Item Name: Ring

Start Date: 07/22/2009 Start Qty: 20.00

Required Date: 07/31/2009 Req'd Qty: 20.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *chp*

Date: *09-07-21*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3407	Rev E								

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3407 [] Dwg Rev: *E* [] Prog Rev: *E* [] 2-
Break edges on grinder as per Dwg D3407

IB 9-7-24
Debur M-L 09/07/27

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

IB 9-7-24

(31)

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

25 Sorlosby *countes*
(31) *φ*

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Item ID: D3407-5

Accept



Setup Start



Revision ID: E

Stop



Item Name: Ring

Start Date: 07/22/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 07/31/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *WT*

0.00



Packaging

Memo

*Larack
Booth*

0.00

EL

9-7-28

31

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

09/07/31 HJ

Quality Control

MF 09-07-30

Picklist Print

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Page 1

Work Order ID: 50752

Parent Item: D3407-5RevE

Parent Item Name: Ring

Comments:



28

Start Date: 07/22/2009

Required Date: 07/31/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M174B0.250X4.000

Purchased

No

100

f

13.9217

5.6126



17-4 SS Bar .250 X 4.00

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

13.92168421

110630

1.92168421

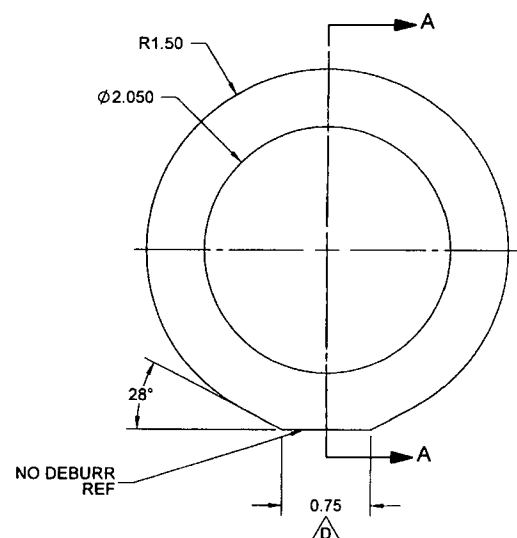
111699

12

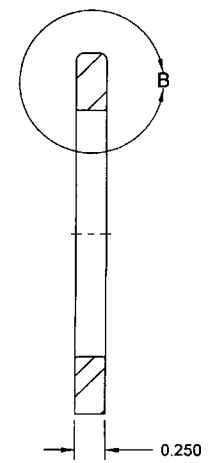
110630

18 9-724

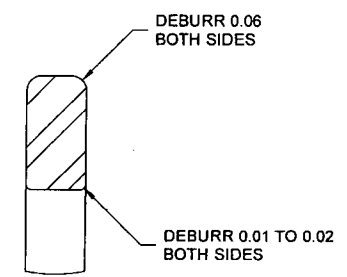
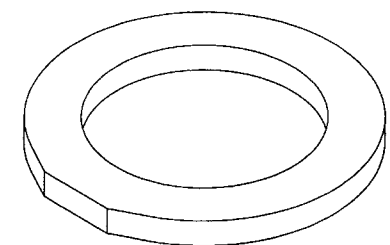
50752
mf
09-07-21



D3407-5 RING



SECTION A-A



**DETAIL B
SCALE 2X**

RELEASED
08-07-21

- NOTES:**
- 1) MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 (REF. DART SPEC M17-4-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.27 lbs

DESIGN	92	DART AEROSPACE USA, INC.	
DRAWN	1/24	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3407	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		TOW RING	NTS
DATE	08.07.23	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC.	
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